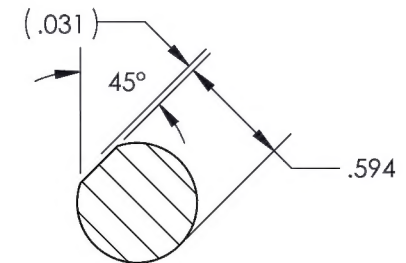
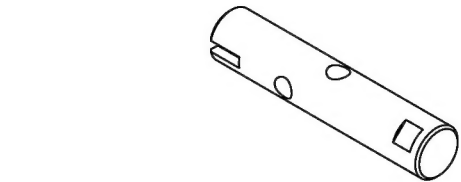
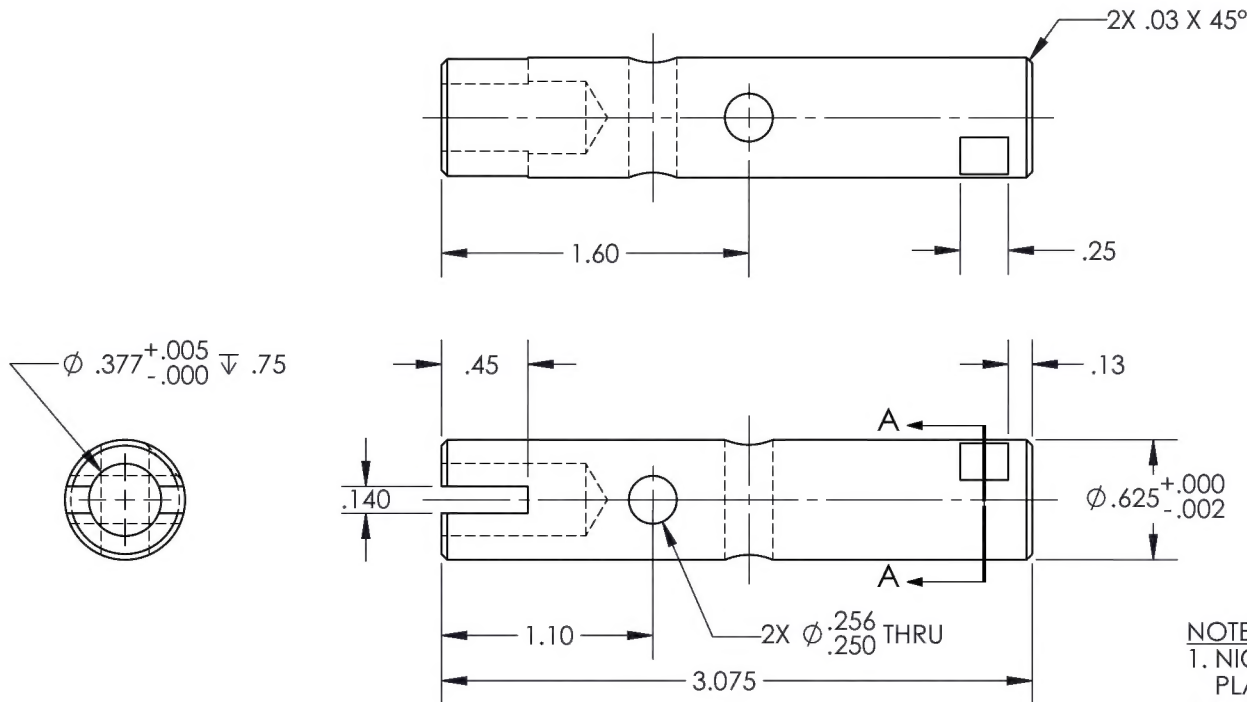


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| REVISIONS | | | | | |
|-----------|---------|---|-----------|---------|----------|
| REV | ECR | DESCRIPTION | DATE | INITIAL | APPROVED |
| 3 | | AS DRAWN BY CANAM | 7/16/2013 | CFS | |
| 4 | | CH'D FINISH WAS YELLOW ZINC IS NICKEL PLATE BAKE PER R.W. | 9/24/2013 | CFS | RW |
| 4A | 14-0102 | ADDED BAG & LABEL NOTE. | 7/29/2014 | DJN | RW |



SECTION A-A

NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

| | |
|--|---------------------------------|
| DART AEROSPACE | |
| TITLE ACTUATOR SHAFT | |
| DWG NO. 20NR-21 | REV 4A |
| MAT'L 4140 | DRAWN BY: CANAM |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | APPROVED <i>D Weil</i> |
| .XXX ± .005 .XX ± .01 .X ± .1 | HEAT TREAT FINISH SEE NOTE 1 |
| FRACTIONS ± 1/32 ANGLES ± 5° | SPEC |
| 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R | USED ON MODEL |
| 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE 1:1 | DATE 12/1/1997 |
| SHEET 1 OF 1 | |

| ASSY QTY | ASSY QTY | B/O | Part # | UNIT QTY | Description | Material | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|---------|----------|----------------|----------|-----------------------------------|
| | | | 20NR-21 | 1 | ACTUATOR SHAFT | 4140 | Ø5/8 X 3-1/8 |